

Exhibitor Information

Neighborhoods USA (NUSA) Conference
Hilton Omaha, Omaha Nebraska
May 24 – 27, 2017



Call for Exhibitors!

The City of Omaha is proud to host the **42nd Annual Neighborhoods, USA Conference (NUSA)** and YOU are invited to apply to be an exhibitor for the *2017 NUSA Conference*. NUSA is a national organization committed to building and strengthening neighborhoods. The yearly conferences attract neighborhood leaders from across the country, as well as internationally, to share ideas and experiences with the goal of building stronger and more vibrant communities.

Exhibitors at the *NUSA Conference* will be able to connect with 800+ conference attendees. Neighborhood leaders, city/state government representatives and nonprofit organizations will all be present. Share your passion, your products, your ideas, and information about the services you offer with the people who are there to learn about you!

“Bridging The Future” is the 2017 Conference theme and it represents the collaborative energy of businesses, residents, non-profits and private and public partnerships working together to improve neighborhoods throughout the U.S. Our hope is that the Exhibitors will provide insight, tools and support in helping to create the bridge for collaborations.

Exhibitor Booth Space Details:

- \$300 – Located in the main hall where conference workshops will be taking place at the Hilton Omaha. Only three (3) premium spaces are available.
- \$200 – Located in the main Exhibitor Room adjacent to the workshop area at Hilton Omaha. There are a maximum of 27 available spaces in the St. Nicholas Room.

Please note: Exhibitor fee does not include conference registration fee. If you would like to attend the actual conference, each individual representative must register separately.

For Conference Registration Information please go to: www.nusa.com

Exhibitor Info:

Booth Space Setup: Wednesday, May 24 from 9am-2pm

Exhibits Open: Wednesday, May 24: 2:00-5:00; Thursday, May 25: 9:00-5:00; Friday, May 26: 9:00-4:00

Booth Teardown: Friday, May 26 at 4pm

Application Process:

- 1.) To apply, please complete the application on Page 2. Application are first-come, first-served.
- 2.) Applications are **DUE** by **Friday, March 17, 2017** to ensure inclusion in the Program Book
- 3.) Applicants will be notified of acceptance status no later than Monday, April 3, 2017.
- 4.) Payment will be due by Monday, April 10.
- 5.) **Additional information will be provided upon acceptance!**



Exhibitor Application
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Hilton Omaha, Omaha Nebraska
May 24 – 27, 2017

To apply to be an on-site Exhibitor at the 2017 NUSA Conference, please complete all the information and submit this form to the address shown below. For further information, contact Roxanne at 402-345-5401 ext. 112 or rnielsen@vgagroup.com.

Please PRINT/TYPE the information below:

Name of Company/Organization _____

Address _____

City _____ State _____ Zip _____ Phone _____

Contact Person _____

Title _____

Email _____

Onsite Contact _____ Cell # _____

Please provide a brief description of the product/program to be exhibited:

<p>Electrical Needs: If you are in need of an electrical outlet please check below:</p> <p>_____ Electrical outlet X \$40.00</p>	<p>Exhibitor Booth Space:</p> <p>_____ \$200 (St. Nicholas Room)</p> <p>_____ \$300 (Main Hallway leading into St. Nicholas Room – limited premium spaces available)</p>
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Return completed application to:

Vic Gutman & Associates
c/o Roxanne Nielsen
300 S. 19th Street #202
Omaha, NE 68102